

# EXPRESS DELIVERY

## IMMEDIATELY AVAILABLE EQUIPMENT TO KEEP YOU UP AND RUNNING

To keep your operations running smoothly, COE maintains a stock selection of ServoMaster™ servo roll feeds, standard-duty power straighteners, coil reels and control retrofit packages for customers who need equipment immediately. All Express Delivery equipment can process a range of material including CR Steel, HR Steel, Galvanized, Stainless, Pre-painted, and Aluminum.

Engineered to be robust, each COE Express Delivery machine comes with the company's exclusive 5-4-3 Warranty providing five-year limited coverage on components manufactured by COE; four-year limited coverage on mechanical components installed by COE; and three-year coverage on the complete system.



### Stock Machines – Contact your COE Sales Rep for Details

ITEM NO.	EQUIPMENT	DESCRIPTION	FEATURES ADDED
9111-225-06	CPRF-S106	COE ServoMaster Series 1 – 6" wide roll feed	Standard
9111-225-12	CPRF-S112	COE ServoMaster Series 1 – 12" wide roll feed	Standard
9111-263-12	CPRF-S212	COE ServoMaster Series 2 – 12" wide roll feed	Standard
9111-263-18	CPRF-S218	COE ServoMaster Series 2 – 18" wide roll feed	Standard
9111-300-24	CPRF-S324	COE ServoMaster Series 3 – 24" wide roll feed	Standard
9201-040-12	CPR-PO-04012	COE 4,000# x 12" Pull Off Coil Reel	Air Operated Hold Down
9201-060-18	CPR-PO-06018	COE 6,000# x 18" Pull Off Coil Reel	Air Operated Hold Down
9413-250-12	CPPS-250-12	COE 2.50" x 12" Power Straightener	3 HP & Laser Loop
9413-250-18	CPPS-250-18	COE 2.50" x 18" Power Straightener	5 HP & Laser Loop

Note: COE coil reels are provided as standard in 6" width increments.  
 Note: Extra set of coil keepers is optional.

# MADE-TO-ORDER

## Stand-Alone Equipment

In addition to our Express Delivery in-stock machines, COE can provide the right piece of equipment to deliver quick ROI for your application. In addition to our reels, straighteners and feeds, we also offer control packages, stackers, washers, shears and dies.

### REELS

COE Press Equipment manufactures both motorized and pull-off type reels available as single-end or, for increased production efficiency, double-ended reel designs as well as stationary or traveling configurations.

#### Standard Duty Reels

- Machine width: 12" - 36"
- Coil ID: 16" - 21"
- Coil OD: up to 72"
- Coil weight: 4,000# - 10,000#
- Materials: CR Steel, HR Steel, Galvanized, Stainless, Pre-painted, Aluminum

#### Heavy Duty Reels

- Machine width: 18" - 84"
- Coil ID: 19.25" - 24.75"
- Coil OD: up to 72"
- Coil weight: 10,000# - 60,000#
- Materials: AHSS, CR Steel, HR Steel, Galvanized, Stainless, Pre-painted, Aluminum

### STRAIGHTENERS

No matter what your requirement, COE Press Equipment has a power straightener to fit your need. Featuring modular design and construction, our standard duty straighteners are recognized as the "best value in the industry".

#### Standard Duty Straighteners

- Styles: 175, 250 and 350 Series
- Machine width: 6" - 54"
- Material thickness: .005" - .310"
- Pull-off capacity: 4,000# - 30,000#
- Speed: 0 - 80 FPM
- Materials: AHSS, CR Steel, HR Steel, Galvanized, Stainless, Pre-painted, Aluminum

#### HD Series Heavy Duty Straighteners

- Styles: 306\*, 406\*, 507\*
- Machine width: 1" - 84"
- Material thickness: 010" - .620"
- Pull-off capacity: 10,000# - 60,000#
- Speed: 0 - 250 FPM
- Materials: CR Steel, HR Steel, Galvanized, Stainless, Pre-painted, Aluminum, \*up to 1000 Mpa yield HSS, AHSS

### FEEDS

COE combines intelligent design, high quality components and precision assembly to produce a full range of dependable feeds. In addition to our standard feeds, we also offer a variety of tailout feeders, also known as micro-feeders or secondary feeders.

#### ServoMaster™ Feeds

- Models: 1, 2, 3, 4
- Machine width: 6" - 54"
- Material thickness: .010" - .250"
- Speeds: up to 396 SPM
- Peak torque: 1200 lbs.

#### Heavy Duty Servo Feeds

- Models: 500, 600, 700, 800 Series
- Machine width: 18" - 84"
- Material thickness: .030" - .750"
- Speeds: up to 409 SPM
- Peak torque: 1800 lbs.

### COE'S EXCLUSIVE 5-4-3 WARRANTY

All COE products are backed by the COE 5-4-3 Warranty - five year limited coverage on components manufactured by COE; four year limited coverage on mechanical components installed by COE; and three year coverage on the complete system.

# COE

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