

# ServoMaster Series 4 Roll Feeds

**COE**  
PRESS EQUIPMENT

ServoMaster Series 4 servo roll feeds provide the speed, precision, and power required for high speed and light gauge material stamping applications. With 4.00" diameter feed rolls, this series of roll feeds can process material from .010" to .310" in thickness, depending on the material width and speed requirements. COE Press Equipment combines modular design, high quality components and precision assembly to produce dependable and versatile servo roll feeds that are the best value in the industry.

## FEATURES & BENEFITS

- High performance AC brushless servo motor
- Low inertia, high torque servo motor and drive
- Kevlar belt and low inertia sheave drivetrain
- Precision cluster gear driven upper feed roll
- Upper roll mounted on pivoting yoke assembly
- Pivoting arrangement maintains gear mesh
- Single air cylinder with built-in stroke adjustment
- Easy adjustment of pilot release roll opening
- Air regulator provides variable roll pressure
- Fully funneled stock path for effective threading
- Quick release vertical edge guide assembly
- 4 roll catenary section for material support
- Press mount bracket with +/- 3" adjustment
- Pre-wired cable set in flexible sealtite conduit
- Ergonomic desk-type slant top enclosure
- **ServoMaster Touch™ Controller**
  - User friendly 5.7" VGA color touchscreen
  - Ethernet or serial communications to press
  - "Feed Advisor" feature optimizes performance
  - English or Spanish language capability
  - Inch or Metric programming capability
  - "On the Fly" feed length micro-adjust
  - Optional servo feed automation functions
  - Many other standard features...



## OPTIONS

- Self-centering and independent edge guides
- Adjustable bracket with +/- 3" or with +/- 4" adjustment
- Pull-thru straighteners available

## SERVOMASTER SERIES 4 PROCESSING CAPABILITIES:

- 4.0" diameter feed rolls
- Material thickness from .010"-.310"

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## Machine Specifications

Model CPRF SM-4	12	18	24	30	36	42
Maximum Material Width	12.0"	18.0"	24.0"	30.0"	36.0"	42.0"
Thickness at Full Width	.250"	.210"	.187"	.156"	.125"	.090"
Maximum Velocity (FPM)	396	396	396	396	396	396
Maximum Acceleration (FPS <sup>2</sup> )	90	80	70	60	60	60
Standard Drive Ratio*	2.6:1	2.6:1	2.6:1	2.6:1	2.6:1	2.6:1

## Strokes Per Minute

Model CPRF SM-4	12	18	24	30	36	42
Maximum Thickness @ Full Width	.250" x 12.0"	.210" x 18.0"	.187" x 24.0"	.156" x 30.0"	.125" x 36.0"	.090" x 42.0"

### — With 180° Press Angle

2" Progression	247	237	226	213	213	213
6" Progression	162	155	147	137	137	137
12" Progression	115	111	106	101	101	101
18" Progression	89	86	84	80	80	80
24" Progression	72	71	69	66	66	66
30" Progression	61	60	59	57	57	57
36" Progression	53	52	51	50	50	50

### — With 240° Press Angle

2" Progression	330	316	301	284	284	284
6" Progression	217	207	196	183	183	183
12" Progression	153	148	142	134	134	134
18" Progression	119	115	112	107	107	107
24" Progression	97	95	92	89	89	89
30" Progression	82	80	78	76	76	76
36" Progression	71	69	68	66	66	66

\* "Plus" Drive Ratio of 3.3:1 available for increased material capacity and pull-thru straightener applications.

*At COE Press Equipment, we believe that there is always a better way. Our goal is to make your operations run smoothly and profitably. We apply our engineering knowledge, materials expertise, and industry experience to consistently develop solutions that address your manufacturing challenges and simplify your plant floor operations.*

## COE'S EXCLUSIVE 5-4-3 WARRANTY

All COE products are backed by the COE 5-4-3 Warranty – five year limited coverage on components manufactured by COE; four year limited coverage on mechanical components installed by COE; and three year coverage on the complete system.



40549 Brentwood  
Sterling Heights, MI 48310  
Tel (586) 979-4400  
Fax (586) 979-2970  
Email [info@COEpress.com](mailto:info@COEpress.com)  
[www.COEpress.com](http://www.COEpress.com)